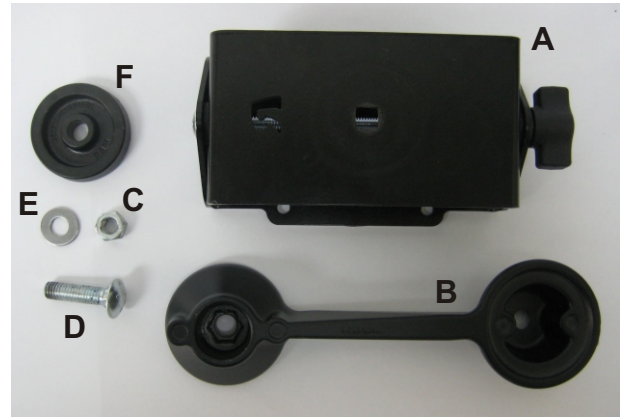


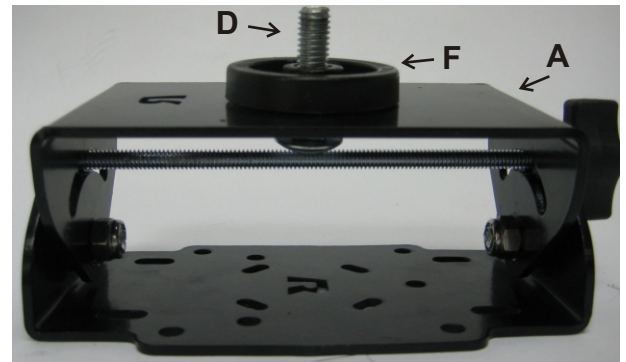
# RAM-TNT90-1 & RAM-TNT45-1 ASSEMBLY INSTRUCTIONS

## PART INDEX

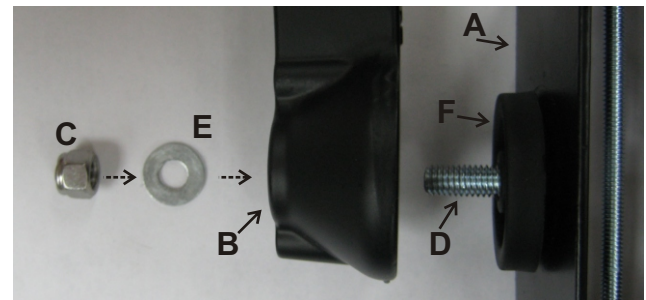
- A) RAM-VB-TNT90 OR RAM-VB-TNT45: ASSEMBLED
- B) RAM-VB-109-3U: 6" ALUMINUM SWING ARM
- C) RMR-NUT37L: 3/8"-16 GRC HEX LOCK NUT GRADE 5 ZINC
- D) RMR-S3715C: 3/8"-16 X 1 1/2" LONG CARRIAGE BOLT
- E) RMR-WASH37Z: 3/8" FLAT WASHER ZINC
- F) RPR-WASH372037: 2" OD. X .37 ID. X .37 THK BLK NYLON WASHER



ROTATE RAM-VB-TNT90-1 ENOUGH TO PLACE (D) CARRIAGE BOLT THROUGH SQUARE OPENING FROM BOTTOM. PLACE (F) BLACK WASHER WITH FLAT END DOWN OVER BOLT.



PLACE (B) RAM-VB-109-3U OVER (D) CARRIAGE BOLT ON (A) RAM-VB-TNT90-1. PLACE (E) WASHER OVER CARRIAGE BOLT AND PLACE (C) LOCK NUT ON CARRIAGE BOLT. TIGHTEN WITH APPROPRIATE SOCKET AND RATCHET.



AERIAL VIEW OF  
RAM-VB-TNT90-1



COMPLETE ASSEMBLY OF  
RAM-VB-TNT-90-1

