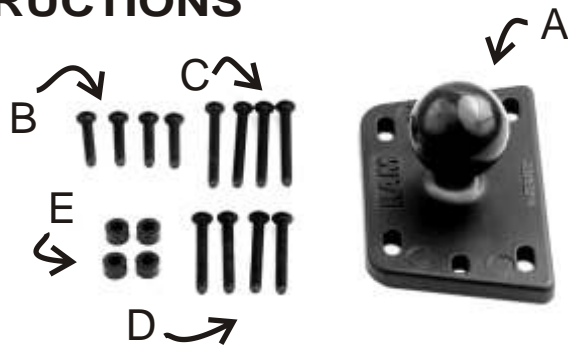


# RAM-B-345U INSTALLATION INSTRUCTIONS

## PARTS LIST

- A- 1 QTY. CENTER RESERVOIR BASE
- B- 4 QTY. BLACK OXIDE - SM420 SCREWS
- C- 4 QTY. BLACK OXIDE - SM430 SCREWS
- D- 4 QTY. BLACK OXIDE - SM435 SCREWS
- E- 4 QTY. NYLON SPACERS .313" OD X .171" ID X .188"



- 1) REMOVE STOCK SCREWS FROM BRAKE/CLUTCH RESERVOIR COVER  
**\*DO NOT REMOVE STOCK BRAKE/CLUTCH RESERVOIR COVER**  
**\*USE ANTI-SEIZE (NOT INCLUDED) ON THREAD PRIOR TO ASSEMBLY**
- 2) PLACE ALL NYLON SPACERS ON TOP OF STOCK BRAKE/CLUTCH RESERVOIR COVER OVER EXISTING INSET SCREW HOLES
- 3) ALIGN RAM'S RESERVOIR COVER BASE OVER SPACERS AND STOCK COVER
- 4) SELECT NEW SCREWS BY MATCHING THREAD PITCH FROM STOCK SCREWS WITH INCLUDED HARDWARE. ACCOUNTING FOR ADDITIONAL LENGTH OF SPACERS AND RAM COVER, SELECT APPROPRIATE NEW SCREW LENGTH AND PITCH, THEN TIGHTEN RAM BRAKE/CLUTCH RESERVOIR COVER INTO FINAL POSITION.

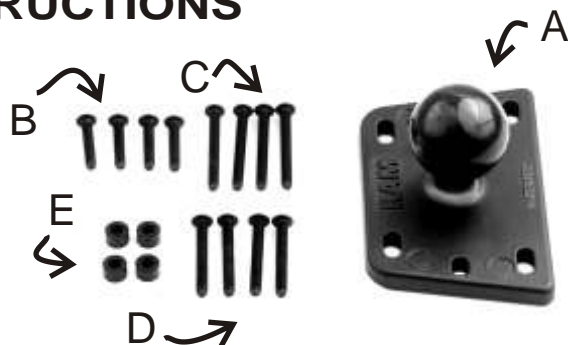


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